



LY₆-50

铝门窗液压六座压力机 Punching Machine for Aluminum Window and Door

[性能特点]

- 该机是铝合金门窗组装专用设备，适用于铝合金型材的冲压工序。
- 与该设备配套的每个组合冲模可完成多个冲压工序，通过更换不同工位即可完成不同规格系列门窗的冲压加工。
- 采用圆盘式工作台，六个工作位置，可以安装六套模具。通过转动工作台，即可随时调用不同的模具，大大提高了工作效率。

[Product Features]

- Used for installation of aluminum alloy windows and doors and the punching processing of aluminum profiles.
- Punching process, by changing processing position, various types profiles can be processed.
- Adopt disk worktable is equipped with six set dies. Each die is used at any time by the worktable rotating, which greatly increased the production efficiency. Per work position can be used to turn around.

📌 技术参数 Technical Parameters

电 源	Power supply	380V 50Hz
电机功率	Motor power	1.1kW
额定油泵压力	Rated oil pump pressure	16MPa
油箱容量	Capability of oil box	20L
压力机公称压力	Press nominal pressure	50kN
闭合高度	Closing height	185mm
冲压行程	Punching travel	30mm
加工面的直线度	Processing deviation from Straightness	± 0.1 mm
切割型面粗糙度	Cutting profile surface roughness	Ra12.5 μ m
可装模具尺寸	Die size	250 × 200 × 215 (mm)
机床外形尺寸	Contour dimension	900 × 950 × 1420mm (L × W × H)